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4.5NR-27
Job Sheet 192424



Part No: 4.5NR-27

Job Qty: 2 pcs

Part Name: Solenoid Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/25/19

Job Tracking No:

Due Date: 4/5/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG 4.5NR-27 Rev. 11 IPP Rev. A 18.09.13 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	4/5/19	4/5/19	0.00	0.08	Small Fab - 1 <i>X-LOAD 1</i>		<i>AP 2019/03/25</i>
							Small Fab - 2		
							Small Fab - 3		<i>Michel 2019/03/25</i>
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	2 pcs	4/5/19	4/5/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	Packaging 3-1 - Stock - B4B	2 pcs	4/5/19	4/5/19	0.00	0.00	Packaging 3 - 1 - B4B		<i>DAS 40 9-89</i>
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		<i>DAS 23 9-89</i>
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		



Container No: S166106



Part: 4.5NR-27

Job No: 192424

Serial No/Batch: S166106

Revision: 11

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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Date: 03/25/19

					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - FG	2 pcs	4/5/19	0.00 0.00	QC 21 - FG - 21	21
					QC 21 - FG - 70	21
					QC 21 - SA - 53	21
Part Op 100 - Small Fab - 1-Assemble as per DWG sheet 1. ***Note 32446 crimp connectors supplied loose as per note 1*** Descriptions: 110 - QC5- Inspect part completeness to step on W/O 130 - Identify as per dwg & Stock Location: _____ 140 - QC21- Final Inspection - Work Order Release						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
32446	Crimp Terminal	4 Ea (2 ea)	100-Small Fab - 1	5090924		
4.5NR-27-3	Solenoid Modified B/O	2 pcs (1 ea)	100-Small Fab - 1	5121714		
4.5NR-27-5	Spacer	2 pcs (1 ea)	100-Small Fab - 1	5133825		
92373A143	Spring Pin	2 Ea (1 ea)	100-Small Fab - 1	5060727		
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
100-Small Fab - 1	32446	4	716	0		
	4.5NR-27-3	2	2	0		
	4.5NR-27-5	2	18	0		
	92373A143	2	43	0		
Part Specifications						
Specifications could not be found.						